

TECHNICAL SPECIFICATIONS
MELPET 11001-PES
Textile Grade

<u>Property</u>	<u>Value</u>	<u>Unit</u>	<u>Test Method</u>
Intrinsic Viscosity	0,640 ± 0,02	dL/g	ASTM D4603
Colour L	58,0 ± 3,0		ASTM D6290
b	0,0 ± 2,0		ASTM D6290
DEG	0,8 ± 0,2		GC Method
Melting Point	256 ± 5	°C	ASTM D3418
Carboxylic End Group	25 ± 10	Eq/T	Titration Metod
Bulk Density	0,88 ± 0,05	g/cm ³	ASTM D1895
Humidity	≤ 0,2	%	ASTM D570
Chip Size	1,6 ± 0,2	g /100 chips	Weight Scale
Fines	≤ 100	ppm	Internal

Operating with:ISO 9001-2000
ISO 14001
OHSAS 18001-2004
TSE**Approved by:**

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