

TECHNICAL SPECIFICATIONS
MELPET 1111
Film Grade

<u>Property</u>	<u>Value</u>	<u>Unit</u>	<u>Test Method</u>
Intrinsic Viscosity	0,630 ± 0,02	dL/g	ASTM D4603
Colour L	56 ± 3,0		ASTM D6290
b	4 ± 2,0		ASTM D6290
Melting Point	256 ± 5	°C	ASTM D3415
DEG	1,3 ± 0,2	%	GC Method
Bulk Density	0,88 ± 0,05	g/cm ³	ASTM D1895
Carboxylic End Group	35 ± 10	Eq/T	Titration Metod
Humidity	≤ 0,2	%	ASTM D570
Chip Size	2,5 ± 0,2	g /100 chips	Weight Scale
Fines	≤ 100	ppm	Internal

Notice: This resin contains pinning agent.

Operating with:

ISO 9001-2000

ISO 14001

OHSAS 18001-2004

TSE

Approved by:

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